

mesago

pcim

11–13 May 2027
NÜRNBERG

**Stand construction
guidelines, technical
guidelines and
important
information**

Stand construction guidelines, technical guidelines and important information for PCIM Expo 2027

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The following information together with the General Terms of Contract, included with the application form, and the Technical Guidelines of NürnbergMesse constitute the contractual basis for participation in PCIM Expo 2027.

- The guidelines for stand layout and the Technical Guidelines of NürnbergMesse are binding.
- Stand structures that do not comply with the following guidelines may have to be modified or removed.
- Permission for deviations from the guidelines will not be granted.
- Please do not submit stand plans.

Guidelines for stand layout

Exhibitors are required to decorate their stands in a manner appropriate to the event. Stands which do not conform to an acceptable standard will only be approved by the organizer once the appropriate changes have been made. This will also be the case for inappropriate advertising.

Exhibitors must provide an appropriate floor covering for their stand.

To ensure accessibility, we recommend providing ramps when using a raised floor.

1. Stand partitions

The exhibitor agrees to erect 2.5 m high stand partition walls on all closed sides of the stand space. Exhibitor not using his/her own stand partition or rental stand, must order stand partition walls.

Where the back wall of a stand extends beyond 2.5 m in height, the wall must be all white, clean, opaque, smooth and free of installation materials. Advertising must have a distance of 1 m from the neighbouring stand.

2. Rental stands

Rental stands can be ordered (see the Rental Exhibition Stand form). Glue, blue-tack, nails and paint must not be used on the rented exhibition stand or its fittings and it must not be damaged in any way. The renting company will be charged for any damage done during the rental period.

3. Miscellaneous

Glue, blue-tack, nails and paint must not be used on any other stand partition walls, floors, hall walls, pillars, installations, fire-fighting equipment or other permanent hall fixtures; nor must they be damaged in any way. The exhibitor is liable for damage done and will be charged for the costs. Pillars, installations and fire-fighting equipment within the stand are part of the allotted stand space and must be accessible at all times. All materials used must be flame-retardant (see also: 'Fire prevention regulations/Info 4' at 'Important information of NürnbergMesse').

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4. Stand construction

Two-storey constructions are not permitted. Stand construction must be open on all sides of the aisle. Long stand constructions that are closed on more than 50% of their respective sides are not permitted in the aisles.

5. Stand construction heights

The maximum stand construction height for single-storey constructions in all halls is 6.0 m. Due to construction restrictions this height cannot be carried out in all halls. Please check table below for the maximum height in each hall.

Hall	Maximum construction height (top edge rigging)
2 – 9	5.8 m
4A	6.0 m

6. Stand construction permits

Provided that these Technical Guidelines have been observed in designing and building the exhibition stand, it is not necessary to submit planning documents.

Special structures and special constructions require approval and are subject to additional cost. Special constructions include for example:

- Buildings in the open air
- Special constructions (show trucks, promotion vehicles etc.)
- Cinema and auditoriums < 100 m²
- Scene areas
- Platforms and accessible superstructures higher than 0.20 m
- LED walls/video walls incl. substructure or attachment materials ([point 7](#))
- Glass constructions
- Moving components

Stand construction permits:

Stand plans drawn to a suitable scale (at least 1:100) complete with dimensions, floor plans and perspective views shall be submitted for approval in electronic form (.pdf) to the Event Engineering Department of NürnbergMesse by no later than six weeks before the start of setup to:

veranstaltungstechnik@nuernbergmesse.de

Stand construction may not commence until the plans have been approved and granted by the Event Engineering Department.

For further information, please refer to sections 4.2. of the Technical Guidelines of NürnbergMesse.

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7. LED Walls

In principle, the installation of standing video walls (LED walls) is subject to approval.

The following certificates are required and must be sent to veranstaltungstechnik@nuernbergmesse.de at least two weeks before the trade fair:

- 1. Proof of stability (statics) based on the wind load assumptions:**
 - $q_{h1} = 0.125 \text{ kN/m}^2$ ($0 < h < 4.0 \text{ m}$)
 - $q_{h2} = 0.063 \text{ kN/m}^2$ ($h > 4.0 \text{ m}$)
- 2. Structural verification of the load-bearing capacity of the substructure**
- 3. Detailed construction drawings and building description**

If you have any questions or require support, the [event technology team](#) will be happy to assist you.

8. Modification or removal of stand structures not in accordance with the regulations

Stand structures that do not comply with the Technical Regulations or legal requirements may be subject to modification or removal. If the necessary modifications or the removal are not done by the prescribed date, the organizer is authorized to have modifications or removal carried out at the expense and risk of the exhibitor.

Please forward this information to your stand construction team or to your authorised stand constructor.

The guidelines for stand layout are binding. Permission for deviations from the guidelines will not be granted. Please do not submit stand plans.

Exceptions: Outdoor structures, special structures (show trucks, promotion vehicles etc.), cinema and auditoriums < 100 m², stage area, platforms and accessible structures higher than 0.20 m, LED walls/video walls including substructure or slinging materials, glass structures, moving parts; see also Technical Guidelines of NürnbergMesse, Item 4.2.

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I. ASSEMBLY AND DISMANTLING

Entry passes are required during the assembly and dismantling periods.

1. Assembly

Saturday	08 May 2027	7 a.m. – 12 a.m.
Sunday	09 May 2027	12 a.m. – 12 a.m.
Monday	10 May 2027	12 a.m. – 8 p.m.

Please note that the exhibition hall must be vacated by 8 p.m. on the last day of the assembly period to allow for cleaning.

In cases where the assembly of a stand has not begun by 3 p.m. Monday 10 May 2027 and no other instructions have been received, the event organiser will undertake this task. The exhibitor will be charged for this work.

Extended assembly

Extended assembly period available upon request. Additional fee applies.

- Minimum stand size for an assembly period extension on Friday 7 May 2027, 7 a.m. – midnight: 60 sqms
- Fee: 610 Euro per exhibition stand
Please contact in writing the NürnbergMesse till 9th April 2027 latest: pcim@nuernbergmesse.de

2. Dismantling

Thursday	13 May 2027	5 p.m. – 10 p.m.
Friday	14 May 2027	7 a.m. – midnight

Full or partial dismantling of stands or removal of exhibits before the end of the exhibition is not permitted. Exhibitors contravening this rule are liable to a penalty of 50 % of the stand rent. The exhibition area is to be restored to its original state after dismantling the stand. The exhibitor is responsible for any damage caused by incorrect handling.

The organizer is entitled to dismantle and store the stand equipment and exhibits at the cost of the exhibitor if the stand space is not cleared by the end of the official dismantling time. Stand units on joint stands and stand areas of the combination packages must be cleared by the participants on Thursday, 13 May 2027 at the latest 1 hour after the end of the fair.

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Since the aisles in the halls act as escape routes in case of emergency, it is vital that they remain clear of all obstructions during the assembly and dismantling periods. Keeping the aisles clear also allows for orderly assembly. Storage in the aisles of stand construction materials, empty containers and exhibits is therefore prohibited.

In the event of non-compliance, the organizer reserves the right to have the objects removed at the exhibitor's cost.

3. Vehicle access during the assembly and dismantling period

For optimized and time-accurate planning of the delivery and collection of your material and to minimize waiting times, register your vehicles and their arrival time via the new digital call-off system [TransITfair](#). It is not possible to enter the exhibition grounds without booking a paid slot in advance.

On the last day of the event, 13 May 2027, it will not be possible for vehicles to enter the loading yards from 12 a.m. - 8 p.m. due to the delivery of empties by the trade fair forwarding agents.

Please refer to the 'Last Minute Information for Exhibitors', which you will receive approx. 4 weeks before the exhibition, for up-to-date information on traffic regulations.

II. OPENING HOURS

Tuesday	11 May 2027	9 a.m. – 5 p.m.
Wednesday	12 May 2027	9 a.m. – 5 p.m.
Thursday	13 May 2027	9 a.m. – 5 p.m.

Exhibitors are granted access to the halls two hours before the official opening time on each day of the event the exhibition stands are to be manned no later than 15 minutes before the exhibition opens.

For security reasons, exhibitors must leave the halls by no later than one hour past end of the opening time. The stands of others exhibitors may not be visited outside the daily opening times without the express permission of the stand holder.

III. STAND PARTIES

The written permission of the Event Engineering Department of NürnbergMesse is required; please address your inquiries directly to NürnbergMesse: pcim@nuernbergmesse.de.

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IV. MEETING ROOMS

Please contact Ms Isabel Mögle at Mesago by email: roomrental@mesago.com

V. DISPLAYING ADVERTISING MATERIAL OUTSIDE THE STAND

If advertising material is displayed or exhibits are placed beyond the exhibition stand boundaries, the exhibitor will be liable to a contract penalty of 1,500 Euro without recourse to his judicial right of moderation.

Below you will find the technical guidelines of NürnbergMesse.
Further appendices and information sheets on the technical guidelines can be found on the
[NürnbergMesse website](#).